SAFETY DATA SHEET

Issue Date 27-Jul-2015 **Revision Date** 15-Mar-2017 **Version** 1

1. IDENTIFICATION

Product identifier

Product Name XOLB-202 GOLD

Other means of identification

Product Code XOL202

Synonyms XOL20201, XOL20203, XOL20204, XOL20205, XOL20207, XOL20208, XOL20209, XOL20210, XOL20212, XOL20213, XOL20214, XOL20215, XOL20216, XOL20217, XOL20219, XOL20220, XOL20221, XOL20222, XOL20223, XOL20233, XOL20235, XOL20255

Recommended use of the chemical and restrictions on use

Recommended Use Textile ink. Restricted to professional users.

Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address

Rutland Group
10021 Rodney Street
Pineville, NC 28134
Tel: 704-553-0046

E-mail address product_safety@rutlandinc.com

Emergency telephone number

Emergency Telephone INFOTRAC 1-352-323-3500

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status
This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Label elements

Emergency Overview

The product contains no substances which at their given concentration, are considered to be hazardous to health

Appearance viscous **Physical state** liquid **Odor** Low

Hazards not otherwise classified (HNOC)
Not applicable

Other Information
Not applicable

Unknown acute toxicity 67.6% of the mixture has not undergone testing for acute toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Chemical Name	CAS No.	Weight-%	Trade Secret
PVC HOMOPOLYMER RESIN	9002-86-2	15 - 40	*
CALCIUM CARBONATE	1317-65-3	10 - 30	*
TITANIUM DIOXIDE	13463-67-7	10 - 30	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact Wash skin with soap and water.

Inhalation Remove to fresh air.

Ingestion Never give anything by mouth to an unconscious person. Rinse mouth. Drink 1 or 2 glasses of water. Consult a physician if necessary.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical
No information available.

Explosion data
Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation, especially in confined areas.

Environmental precautions

Environmental precautions See section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use personal protective equipment as required. Dam up. Cover liquid spill with sand, earth or other non-combustible absorbent material. Take up mechanically, placing in appropriate containers for disposal. Clean contaminated surface thoroughly.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place
Store at temperatures not exceeding 35 °C/ 95 °F

Incompatible materials None known based on information supplied.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines .

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
PVC HOMOPOLYMER RESIN 9002-86-2	TWA: 1 mg/m³ respirable particulate matter	-	-
CALCIUM CARBONATE 1317-65-3	-	TWA: 15 mg/m³ total dust TWA: 5 mg/m³ respirable fraction (vacated) TWA: 15 mg/m³ total dust (vacated) TWA: 5 mg/m³ respirable fraction	TWA: 10 mg/m³ total dust TWA: 5 mg/m³ respirable dust
TITANIUM DIOXIDE 13463-67-7	TWA: 10 mg/m³	TWA: 15 mg/m³ total dust (vacated) TWA: 10 mg/m³ total dust	IDLH: 5000 mg/m³

NIOSH IDLH Immediately Dangerous to Life or Health

Chemical Name	Alberta OEL	British Columbia OEL	Manitoba OEL	New Brunswick OEL
PVC HOMOPOLYMER RESIN 9002-86-2	-	TWA: 1 mg/m³	TWA: 1 mg/m³	-
CALCIUM CARBONATE 1317-65-3	TWA: 10 mg/m³	TWA: 10 mg/m³ TWA: 3 mg/m³ STEL: 20 mg/m³	-	TWA: 10 mg/m³
TITANIUM DIOXIDE 13463-67-7	TWA: 10 mg/m³	TWA: 10 mg/m³ TWA: 3 mg/m³	TWA: 10 mg/m³	TWA: 10 mg/m³

Chemical Name	Newfoundland OEL	Northwest Territories OEL	Nova Scotia OEL	Nunavut OEL
PVC HOMOPOLYMER RESIN 9002-86-2	TWA: 1 mg/m³	-	TWA: 1 mg/m³	-
CALCIUM CARBONATE 1317-65-3	-	TWA: 10 mg/m³ STEL: 20 mg/m³	-	TWA: 10 mg/m³ STEL: 20 mg/m³
TITANIUM DIOXIDE 13463-67-7	TWA: 10 mg/m³	TWA: 10 mg/m³ STEL: 20 mg/m³	TWA: 10 mg/m³	TWA: 10 mg/m³ STEL: 20 mg/m³

Chemical Name	Ontario OEL	Prince Edward Island OEL	Quebec OEL	Saskatchewan OEL	Yukon OEL
PVC HOMOPOLYMER RESIN 9002-86-2	TWA: 1 mg/m³	TWA: 1 mg/m³	-	-	-
CALCIUM CARBONATE 1317-65-3	-	-	TWA: 10 mg/m³	TWA: 10 mg/m³ STEL: 20 mg/m³	STEL: 20 mg/m³ TWA: 30 mppcf TWA: 10 mg/m³
TITANIUM DIOXIDE 13463-67-7	TWA: 10 mg/m³	TWA: 10 mg/m³	TWA: 10 mg/m³	TWA: 10 mg/m³ STEL: 20 mg/m³	STEL: 20 mg/m³ TWA: 30 mppcf TWA: 10 mg/m³

Other Information Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). if a risk assessment indicates this is necessary.

Skin and body protection Wear protective gloves and protective clothing. if a risk assessment indicates this is necessary.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	liquid		
Appearance	viscous	**Odor**	Low
Color	colored	**Odor threshold**	No information available

Property	**Values**	**Remarks • Method**
pH	7	
Melting point/freezing point	No information available	
Boiling point / boiling range	232 °C / 450 °F	
Flash point	96 °C / 205 °F	CC (closed cup)
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	No information available	
Vapor density	No information available	
Specific Gravity	1.4	
Water solubility	Insoluble in water	
Solubility in other solvents	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content	50 g/L
Density	No information available
Bulk density	No information available

10. STABILITY AND REACTIVITY

Reactivity
No data available

Chemical stability
Stable under recommended storage conditions.

Possibility of Hazardous Reactions
None under normal processing.

Conditions to avoid
Extremes of temperature and direct sunlight.

Incompatible materials
None known based on information supplied.

Hazardous Decomposition Products
None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information No data available

Inhalation No data available.

Eye contact No data available.

Skin contact No data available.

Ingestion No data available.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
TITANIUM DIOXIDE 13463-67-7	> 10000 mg/kg (Rat)	-	-

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
Germ cell mutagenicity No information available.
Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
PVC HOMOPOLYMER RESIN 9002-86-2	-	Group 3	-	-
TITANIUM DIOXIDE 13463-67-7	-	Group 2B	-	X

IARC (International Agency for Research on Cancer)
Group 2B - Possibly Carcinogenic to Humans
Not classifiable as a human carcinogen
OSHA (Occupational Safety and Health Administration of the US Department of Labor)
X - Present

Reproductive toxicity No information available.
STOT - single exposure No information available.
STOT - repeated exposure No information available.
Target Organ Effects Eyes, Lungs, Respiratory system, Skin.
Aspiration hazard No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 1226810 mg/kg
ATEmix (dermal) 2418
ATEmix (inhalation-gas) No information available
ATEmix (inhalation-dust/mist) No information available
ATEmix (inhalation-vapor) No information available

12. ECOLOGICAL INFORMATION

Ecotoxicity

69.4 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Persistence and degradability
No information available.

Bioaccumulation
No information available.

Other adverse effects No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging Do not reuse container.

14. TRANSPORT INFORMATION

DOT Not regulated

TDG Not regulated

MEX Not regulated

ICAO (air) Not regulated

IATA Not regulated

IMDG Not regulated

RID Not regulated

ADR Not regulated

ADN Not regulated

15. REGULATORY INFORMATION

International Inventories	On Inventory (Yes/No)
TSCA	Yes
DSL/NDSL	Yes
EINECS/ELINCS	Yes
ENCS	Yes
IECSC	Yes
KECL	Yes
PICCS	Yes
AICS	Yes

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals:

Chemical Name	California Proposition 65
TITANIUM DIOXIDE - 13463-67-7	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
PVC HOMOPOLYMER RESIN 9002-86-2	X	-	-
CALCIUM CARBONATE 1317-65-3	X	X	X
TITANIUM DIOXIDE 13463-67-7	X	X	X

U.S. EPA Label Information
EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	**Health hazards** 1	**Flammability** 1	**Instability** 0	**Physical and Chemical Properties** -
HMIS	**Health hazards** 1	**Flammability** 1	**Physical hazards** 0	**Personal protection** B

Issue Date 27-Jul-2015
Revision Date 15-Mar-2017
Revision Note
SDS sections updated 4 7 8

Disclaimer
The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet